

## THE OPTIMUM SERVO DRIVE WITH DESCH PLANETARY GEARBOXES



## The right drive for every servo press

The right torque converter is required to leverage the full potential of the servo motor and to generate the torque needed for the metal forming process. DESCH offers a wide range of drive

concepts with planetary gearboxes with the requisite ratios and torque ratings. This gives rise to the optimum mechanical and electrical drive configuration.

## For large quantities for small to medium press forces:

### Servox® E

Torque range from 2 kNm to 300 kNm

Gear ratios 3,5 - 10



The Servox® E standard drive is equipped with a hydraulically released safety brake on the gear input shaft. The planetary gearbox in tried-and-tested DESCH quality follows in direction of the eccentric shaft.

Standard gearboxes are available with a ratio of 4 to 6 and cover a torque range from 10 to 300 kNm. Servo motors with a torque range of 1.7 to 40 kNm are used as the drive. These compact drives offer press manufacturers an extremely simple installation option for the entire servo drive train. What's more, a separate safety brake does not have to be installed on the opposite end of the eccentric shaft. For many existing press stand designs, it is beneficial that the connecting dimensions for an existing flywheel drive match the connections of standard Servox® E gearboxes so they can be exchanged without having to make any changes to the machine frame. This means that the new drive technology can also be adapted to suit older machines. Standard Servox® E drives are also ideal for applications where an existing gear stage is to be driven in the press head.

## For higher press forces or fast servo motors

If a smaller servo motor is required, which runs with high speed and the speed of the eccentric shaft is rather low, medium and high gear ratio should be use.

DESCH offers three different solutions with medium and large gear ratios.

### Servox® SP

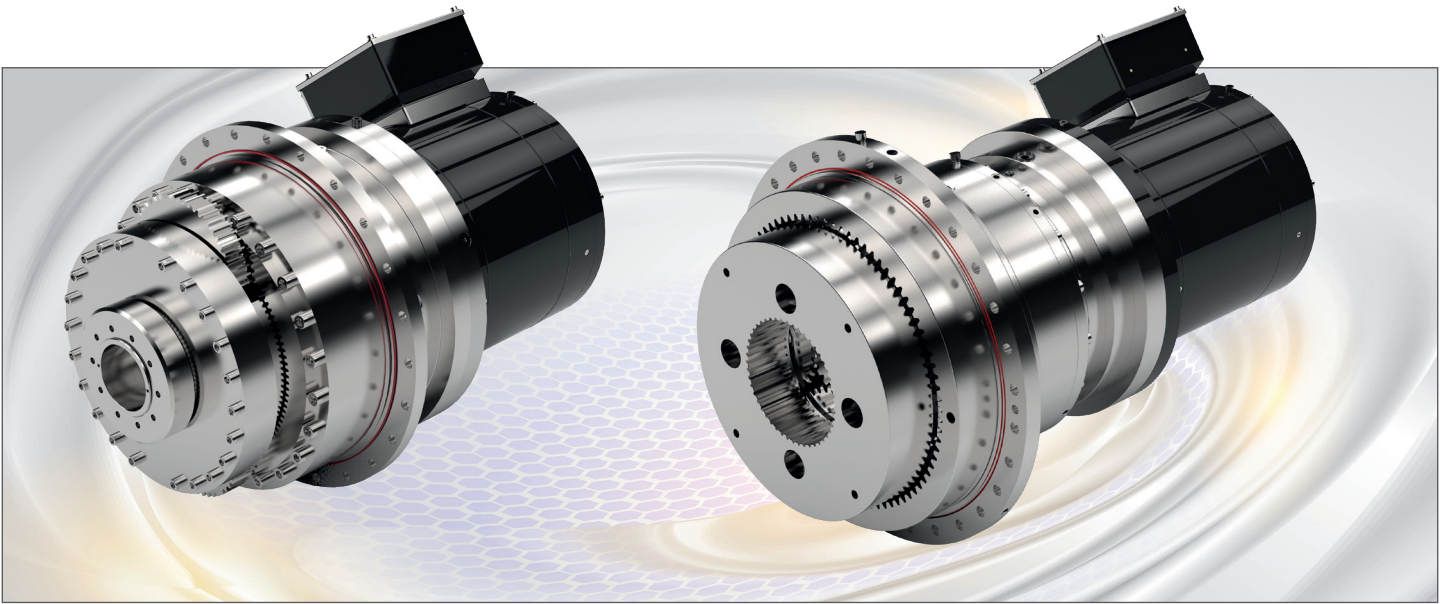
Torque range from 10 kNm to 150 kNm

Gear ratios 12 - 20

### Servox® Z

Torque range from 10 kNm to 3.000 kNm

Gear ratios 12 - 100



Servox® SP drive has a modified planetary gearbox and enables medium gear ratios of between 12 and 20 in coaxial arrangement. The drive is only a little bit longer than a standard planetary gearbox with a similar output. These drives can be designed cost-effectively up to torque ratings of 150 kNm. Due the higher gear ratio the press manufacturer has a cost advantage with a smaller servomotor and a cheaper control and regulation system.

A two-stage Servox® Z drive is available for even higher ratios and a coaxial design. Based on the standard Servox® E drive, a second planetary gear is flange-mounted on the output of the first gear stage, enabling maximum torque ratings of up to 3.000 kNm and a gear ratio up to  $i = 100$ . The desired output speed and the torque and speed of the available servo motors are key. According to the available and required input and output speed and torque of the servo motor and application.



## Flexible solution for high torques

Our Servox® family like the Servox® DS (for two motors) the Servox® TS (for three motors) the Servox® QS (for 4 motors) and Servox® PS (for 5 motors) offer the greatest flexibility in terms of output torque, gear ratio and motor variations. In this case, the output torque is transmitted via planetary gearing. Between two and five servo motors can produce the drive on the input side.

This adapting side can be modified to all commercially available servo motors in the market.

Flexible combination of the gear ratio and the number of motors gives rise to a broad range of applications, providing customers with the drive solution best suited to their requirements. The gear ratios range from 4 to around 50.

### Servox® for multi-motor drives

Torque range from 100 kNm to 3.000 kNm

Gear ratios 4 - 50

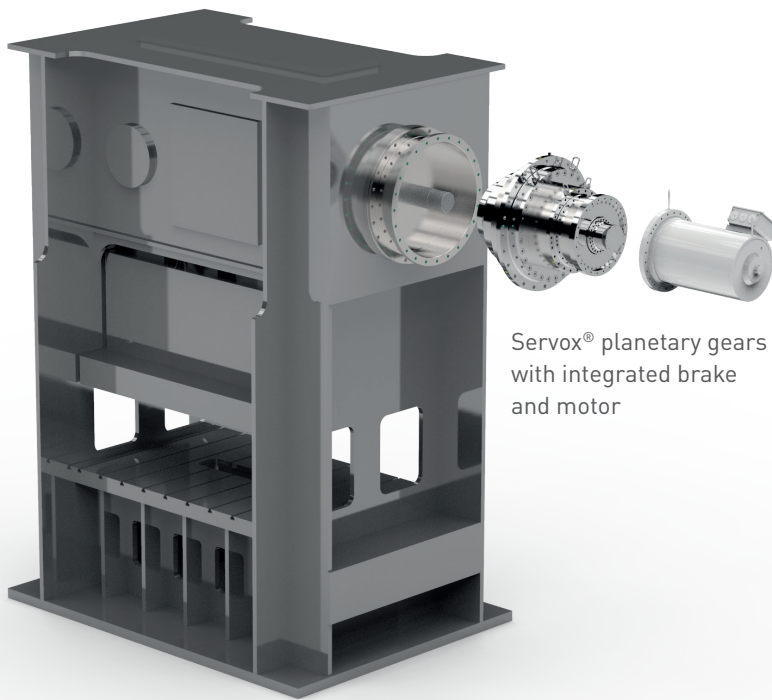


## Benefits:

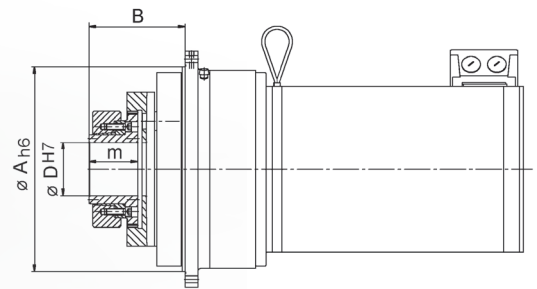
- Low moments of inertia => shortens cycle times and increases productivity.
- A high power density makes for compact dimensions with high torque ratings, which in turn facilitates installation in both new and existing machinery.
- Broad range of experience in the construction of drives for cutting and forming tools, particularly in the area of press drive technology. DESCH is an innovative manufacturer who solves your drive problems with sound design, production and testing expertise.
- No additional safety brake necessary
- Same connection dimensions for ratio 4 and 6
- Robustness and a long service life contribute to high machine availability.
- Precise manufacturing gives rise to smooth and quiet running, high efficiency and, therefore, lower energy consumption.
- Suitable for pendulum stroke applications
- Over 60 years experience in constructing planetary gears and brakes.

# DESCH Servox® planetary gearbox

Type E with integrated safety brake



Servox® planetary gears with integrated brake and motor



| Size             | 10           | 16           | 25           | 40           | 63           | 100          | 160          | 250          |
|------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
| Output torque Nm | 10 000       | 16 000       | 25 000       | 40 000       | 63 000       | 100 000      | 160 000      | 250 000      |
| Ratio i          | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 | 3.86<br>5.88 |
| A h6 mm          | 340          | 430          | 510          | 580          | 650          | 730          | 820          | 1050         |
| B mm             | 172          | 165          | 200          | 242          | 305          | 345          | 382          | 495          |
| D H7 mm          | 85           | 120          | 130          | 150          | 170          | 190          | 220          | 260          |

Picture shows only an excerpt, other variants on request

## Other products for press drives

- Servox®-M      Servox planetary gear box for ratios smaller than  $i < 3,5$
- Servox®-SG      Servox summing gear assembly without planetary reduction
- ECO-Servox®      Economic Servox drive execution
- Servox®-Brake      Servox WRB wet running brake
- Lutex® LKB      Pneumatically actuated clutch/brake combination with high torque at small dimensions
- Lutex® HKB, HKBT      Hydraulically actuated clutch/brake combination: separate clutch - separate brake
- DESCH Complete Press Drive KA      Complete press drives. (either hydraulically or pneumatically operated) together with planetary gearbox and flywheel
- Further components      Quick exhaust module, crankshafts, flywheels, pulleys, hydraulic power units and accessories
- Customised solutions on request!

## CONTACT

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DESCH Antriebstechnik GmbH & Co. KG  
 Postbox 1440  
 59753 Arnsberg/Germany  
 Kleinbahnstraße 21  
 59759 Arnsberg/Germany  
 T +49 2932 300 226  
 sales@desch.com  
[www.desch.com](http://www.desch.com)



DESCH China  
 Machinery (Pinghu) Co., Ltd.  
 No. 1680 Xingping 1 Road, Build. 3  
 Pinghu Economic Technological  
 Development Zone  
 314200 Zhejiang P. R. China  
 T +86 573 8557 8988  
 F +86 573 8557 8989  
[desch.china@desch.com](mailto:desch.china@desch.com)

DESCH Italy  
 Drive Technology  
 Ufficio di rappresentanza  
 in Italia  
 Via Cavriana, 3  
 20134 Milano/Italy  
 T +39 02 7391 280  
 F +39 02 7391 410  
[desch.italia@desch.com](mailto:desch.italia@desch.com)

DESCH UK  
 DESCH Antriebstechnik  
 GmbH & Co. KG  
 Unit 2  
 38 Jubilee Road  
 Newtownards BT23 4YH  
 Northern Ireland  
 T +44 2890 020 996  
[uk.sales@desch.com](mailto:uk.sales@desch.com)

DESCH Canada Ltd.  
 240 Shearson Crescent  
 Cambridge  
 Ontario  
 Canada N 1T 1J6  
 T +1800 2631866  
 +1519 6214560  
 F +1519 6231169  
[desch.canada@desch.com](mailto:desch.canada@desch.com)

DESCH USA LP  
 Sales, Engineering,  
 Service Support  
 3501 Embassy  
 Parkway, Suite 101  
 Akron Ohio 44333  
 T +1 330 937 9030  
 F +1 330 937 9031  
[sales.usa@desch.com](mailto:sales.usa@desch.com)

DESCH USA LP  
 Manufacturing,  
 Assembly  
 4940 Merrifield Rd  
 Dallas  
 Texas 75236  
[desch.dallas@desch.com](mailto:desch.dallas@desch.com)